



Content
Community
Connection

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PLC Training - Intermediate

Course details: <https://www.electricityforum.com/electrical-training/plc-training-intermediate>

PLC Training - Intermediate - Our 12-Hour (2-Day) live online instructor-led industrial automation course is designed to instruct electrical control professionals on how to successfully integrate a PLC into actual day-to-day industrial electrical processes.

It not only deals with the hardware and software, but all the surrounding systems that must be compatible to achieve a safe and reliable control system. This intermediate course is designed for people who have previous experience in PLC programming and would like to improve their programming and troubleshooting skills.

You should already have taken the [PLC Training, Basic](#) course or have real world experience before taking this course.

The Course is generic in nature and applies to all types and manufacturers.

PLC Training is also designed to help delegates keep abreast of the latest PLC technologies and techniques available in this area, this tutorial offers an excellent opportunity for delegates to ask specific questions and exchange ideas relating to their own applications.

This Intermediate PLC Training course is intended for experienced users and will give them greater knowledge of enhanced PLC functionality. The Programmable Logic Controller has

evolved over the years and this course will provide the information required to make knowledgeable decisions about PLC applications in their individual manufacturing environments and allow for students to make well-informed decisions about existing control applications and to determine what is required for future applications. This PLC training course will also allow students to determine if plant personnel are prepared to meet the new challenges of the ever-changing plant manufacturing environment or if personnel require additional training to meet these challenges.

LEARNING OBJECTIVES

Our PLC Training Intermediate course is designed to instruct electrical control professionals on how to successfully integrate a PLC into actual day-to-day industrial electrical processes. It not only deals with the hardware and software, but all the surrounding systems that must be compatible to achieve a safe and reliable control system. This training is generic in nature and applies to all types and manufacturers.

WHO SHOULD ATTEND

Who Should Attend:

- PLC Engineering and design control personnel
- Electrical maintenance and technical services personnel
- Electrical engineering and design personnel
- Process and operations personnel
- Technical and process managers
- Electrical consulting engineers
- Electrical contractors

STUDENTS RECEIVE

- 100-Page Digital PLC Handbook - Value \$20 (Details Below)

- 1.4 Continuing Education Unit (CEU) Credits
- A **FREE** Magazine Subscription (Value \$25)
- **\$100** Coupon Toward Any Future Electricity Forum Event (Restrictions Apply)
- Course Presentations In Paper Format

COURSE OUTLINE

PLC Training - Intermediate Course Outline

DAY ONE

Session 1: Introduction

Session 2: Two-State (on-off) Control

- Logic circuits
- Relays
- Ladder Logic Diagrams
- Boolean Logic

Session 3: Evolution of Logic Controllers

- Early Non-programmable Logic Controllers
- The First PLCs

Session 4: Introduction to Programmable Logic Controllers

- PLC Architecture
- Addressing
- Programming Software

Session 5: Basic PLC Programming

- Examine On, Examine Off and Coil Instructions
- Creating Logic Statements
- Internal Coils
- Timers
- Counters

Session 6: Selecting and Wiring Discrete Input and Output Modules

- Discrete Input Modules
- Discrete Output Modules
- Special Function Modules
- Wiring Considerations

Session 7: Introduction to Analog Control

- 0-5 Volt, 1-5 Volt Analog Control Systems
- 4-20 mA Loops
- Analog Instruments: Flow, Level, Pressure, Temperature

Session 8: Introduction to Analog Control

- Analog Control With PLCs
- Analog Input and Output Modules
- Registers and Addressing
- Configuring Analog Modules
- Comparison Instructions
- PID Control
- Examples of Analog Control

Session 9: Selecting and Wiring Analog Input and Output Modules

- Analog Input Modules
- Analog Output Modules
- Special Function Analog Modules
- Wiring Considerations

Session 10: CPUs (Central Processing Units)

- Memory Architecture
- CPU Specifications
- Communication Ports
- Selecting the Right CPU

DAY TWO

Session 11: PLC Power Supplies

- Internal Versus External Power Supplies
- Calculating Power Requirements

Session 12: Advanced PLC Programming

- Math Instructions
- PID Control
- Drum Instructions
- Stage and Sequential Instructions
- Moving Data
- Register Instructions: Shifting and Masking
- ASCII Instructions

Session 13: PLC Communications and SCADA Systems

- Digital Communications
- Serial Communications
- Ethernet and TCP/IP
- Fiber Optic Communications
- Communications Protocols
- Using PLCs in SCADA Systems

Session 14: HMI (Human Machine Interfaces)

- Introduction to HMIs
- Configuring Communications

Session 15: PAC (Programmable Automation) Controllers

- Introduction to PAC Controllers
- Overview of Instruction Set

Session 16: Safety Critical PLCs

- Introduction to Safety Critical Design
- SIL (Safety Integrity Levels)
- Safety Critical and Mission Critical PLCs
- ESD Design Considerations

Session 17: Other PLCs

- PLCs of Various Manufacturers
- Nano PLCs

Session 18: Backing Up and Documenting The Project

- Creating File Backups
- Printing the Program

Session 19: Protecting the Program

- Password Protection
- Hardware Locking

Session 20: Putting it All Together

- The Steps to Implementing a Complete PLC Project
- Commissioning

COURSE TIMETABLE

Both days:

Start: 8:00 a.m.

Coffee Break: 10:00 a.m.

Lunch: 12:00 noon (not included with course)

Restart: 1:15 p.m.

Finish: 4:30 p.m.

Contact us Today for a FREE quotation to deliver this course at your company's location.

<https://www.electricityforum.com/onsite-training-rfq>